



I Application

Diaphragm valves, manually or pneumatically operated, are specially designed for use in hygienic and aseptic processes in the food-processing and pharmaceutical industries. The valve is excellent for flow control as well as for open/close duties.

I Operating principle

The diaphragm provides the body seal as well as the seat seal. There are no paths to the outside environment and, as such, the valve is suitable for aseptic processes. When the valve is being closed, a pressure pad which supports the diaphragm moves towards the sealing face on the body. As the pressure plate moves, the diaphragm flexes and is forced down onto the seat area in the centre of the body, thus, closing off the flow path through the body. The inter-relationship of body to the pressure plate prevents over compression of the diaphragm.

The valve can be actuated either manually or pneumatically and controlled by control units and solenoid valves.

I Design and features

- Straight through flow path. High Kv factor.
- Controlled compression of sealing.
- Compact actuator.
- Normally closed (NC) pneumatic actuator (standard).
- Sealed actuator with no maintenance required (stainless steel version).
- Handle with stroke limiter (except size N°4).
- Leak detector.
- Position indicator.
- Interchangeability of parts.
- Ergonomic handle.
- Traceability of components.

I Technical specifications

Materials:

Parts in contact with the product	Stainless steel AISI 316L (1.4404)
Other stainless steel parts	Stainless steel AISI 304 (1.4301)
Plastic parts	PP + 30 GF
Diaphragm	EPDM (according to FDA 177.2600 and USP Class VI)

Surface finish:

Internal	Ra ≤ 0,5 µm
External	Bright polish

Available sizes DN ¼" - DN 2"

Connections Weld and Clamp OD / DIN

Operating limits:

Max. working temperature (St.St. actuator)	-20 °C to +90 °C (EPDM)	-4°F to +194°F
	+140 °C (SIP, max. 30 min)	284°F
Max. working temperature (plastic actuator)	+80 °C (EPDM)	+176 °F
Max. working pressure (according to the model)	10 bar	145 PSI
Compressed air pressure	6-8 bar	87-116 PSI



SOURCE OF SOLUTIONS

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I Combinations



plastic
bonnet and handle



stainless steel
bonnet and handle



stainless steel
pneumatic actuator

I Options

Diaphragm: FPM, VMQ (according to FDA 177.2600 and USP Class VI) and PTFE / EPDM separate (according to FDA 177.2600).

Manual or pneumatic actuation.

Handle: stainless steel or plastic.

Bonnet: stainless steel or plastic.

Normally open (NO) double-acting pneumatic actuator.

Pneumatic actuator with stroke limiter.

Pneumatic actuator with external switch.

Control box with switches and solenoid valves.

Valve with controller and positioner.

Tank bottom valve.

Various types of connections.

Materials and roughness certificates.

I Pressure range

DN		Plastic handle				St.St. handle		Stainless steel pneumatic actuator	
		Plastic bonnet		St.St. bonnet		St.St. bonnet			
mm	inches	[bar]	[PSI]	[bar]	[PSI]	[bar]	[PSI]	[bar]	[PSI]
6	¼"	8	116	10	145	10	145	8	116
8	⅜"	8	116	10	145	10	145	8	116
10	½"	8	116	10	145	10	145	8	116
15	⅝"	8	116	10	145	10	145	6	87
20	¾"	8	116	10	145	10	145	6	87
25	1"	8	116	10	145	10	145	6	87
40	1 ½"	8	116	10	145	10	145	6	87
50	2"	-	-	-	-	6	87	4	58

Values valid for EPDM gaskets (other materials to be consulted).

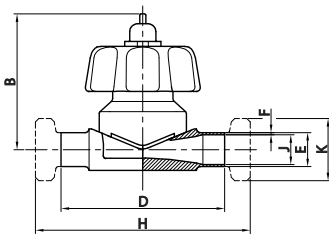
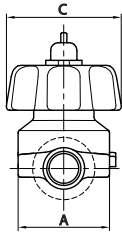
Performance in vacuum to be consulted.



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I General dimensions

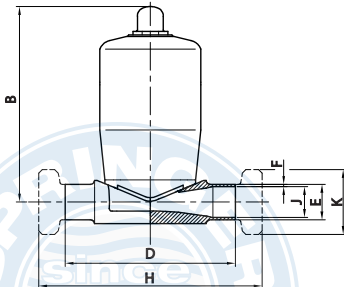
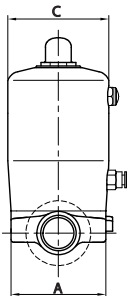
Handle



Size	DN	A	B	C	Weld			Clamp OD			Male SMS		
					D	E	F	H	J	K	H	J	K
N°1	1/4"	38	68	60	86	6,4	1,65	86	3,1	25,4	---	---	---
	3/8"					9,5			6,2		---	---	---
	1/2"					12,7			9,4		---	---	---
	5/8"					15,9			12,6		---	---	---
N°2	3/4"	68	105	89	122	19	1,65	114	15,8	25,4	---	---	---
	1"					25,4			22,1		50,5	160	22,5
N°3	1 1/2"	95	134	89	160	38,1	1,65	140	34,8	50,5	206	35,5	60
N°4	2"	130	160	134	191	50,8	1,65	159	47,5	64	237	48,5	70

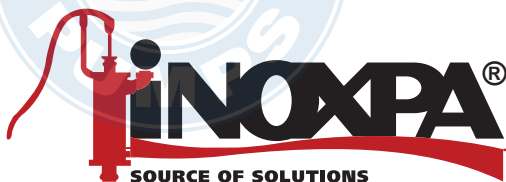
Size	DN	A	B	C	Weld			Clamp DIN			Male DIN					
					D	E	F	H	J	K	H	J	K			
N°1	6	38	68	60	86	8	1	86	6,2	25,4	---	---	---			
	8					10			8		---	---	---			
	10					12			1,5		10	34	120	10	28	
N°2	15	68	105	89	122	19	1,6	158	16	34	156	16	34			
	20					23			20		160	20	44			
	25					29			2		114	26	50,5	166	26	52
	32					35			1,5		140	32	50,5	204	32	58
40	41	182	38	38	65											
N°4	50	130	160	134	191	53	1,5	159	50	64	237	50	78			

Stainless steel pneumatic actuator



Size	DN	A	B	C	Weld			Clamp OD			Male SMS		
					D	E	F	H	J	K	H	J	K
N°1	1/4"	38	111	57	86	6,4	1,65	86	3,1	25,4	---	---	---
	3/8"					9,5			6,2		---	---	---
	1/2"					12,7			9,4		---	---	---
	5/8"					15,9			12,6		---	---	---
N°2	3/4"	68	143	72	122	19	1,65	114	15,8	25,4	---	---	---
	1"					25,4			22,1		50,5	160	22,5
N°3	1 1/2"	95	211	108	160	38,1	1,65	140	34,8	50,5	206	35,5	60
N°4	2"	130	287	135	191	50,8	1,65	159	47,5	64	237	48,5	70

Size	DN	A	B	C	Weld			Clamp DIN			Male DIN					
					D	E	F	H	J	K	H	J	K			
N°1	6	38	111	57	86	8	1	86	6,2	25,4	---	---	---			
	8					10			8		---	---	---			
	10					12			1,5		10	34	120	10	28	
N°2	15	68	143	72	122	19	1,6	158	16	34	156	16	34			
	20					23			20		160	20	44			
	25					29			2		114	26	50,5	166	26	52
	32					35			1,5		140	32	50,5	204	32	58
40	41	182	38	38	65											
N°4	50	130	287	135	191	53	1,5	159	50	64	237	50	78			



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