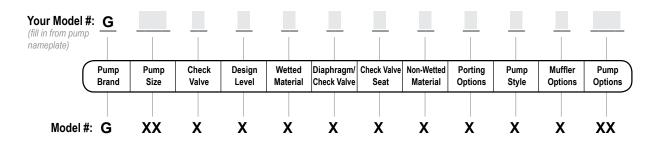
# DATA SHEET Specifications & Performance



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## **Explanation of Pump Nomenclature**



### **Pump Brand**

G Natural Gas Operated

**Pump Size** 05 1/2

**Check Valve Type** B Ball

**Design Level** Design Level 1

#### **Wetted Material**

- А Aluminum
- S Stainless Steel

#### **Diaphragm/Check Valve Materials**

- в Nitrile/Nitrile
- PTFE Overlay, Nitrile/ PTFE т

#### 5 Nitrile/PTFE

- **Check Valve Seat** Virgin PTFE т
- Α Aluminum
- s Stainless Steel

\* Welded Raised Face Manifolds are available for models equipped with stainless steel wet end components

#### **Non-Wetted Material Options**

- Painted Aluminum А
- х **Unpainted Aluminum**
- Unpainted Aluminum/FKM Elastomers 0
- v Painted Aluminum/ FKM Elastomers

#### **Porting Options**

- N NPT Threads
- в BSP (Tapered) Threads R
- 150# Raised Face 1/2" ANSI Flange w/ Threaded Pipe Connections w
  - 150# Welded Raised Face 1/2" ANSI Flanged Manifolds
- **Pump Style**
- S Standard
- **Muffler Options**
- X No Muffler Permitted\*

Your Serial #: (fill in from pump nameplate)

## **ATEX Detail**



II 2G c T5 II 2D c T100°C

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### Performance G05 METALLIC

#### SUCTION/DISCHARGE PORT SIZE

- ½" NPT or ½" BSP Tapered (internal) • 1" NPT or 1" BSP Tapered (external)
- 1/2" Raised Face 150# ANSI Flange
- (Stainless Steel Only)

#### CAPACITY

 0 to 15 gallons per minute (0 to 56 liters per minute)

### GAS DISTRIBUTION VALVE

· No-lube, no-stall design

#### SOLIDS-HANDLING

• Up to .125 in. (3mm)

#### **HEADS UP TO**

• 100 psi or 231 ft. of water (7 bar or 70 meters)

### MAXIMUM OPERATING PRESSURE

100 psi (7 bar)

### **DISPLACEMENT/STROKE**

• .026 Gallon / .098 liter

#### SHIPPING WEIGHT

- Aluminum 15 lbs. (7kg)
- Stainless Steel 21 lbs. (10kg)

These pump models are designed to pump the following fluids: Crude Oil, Salt Water, Drilling Mud, Condensate, Lubrication Oils, Glycol, Caustic Liquids, and Acids.

#### Performance based on the following: elastomer fitted pump, flooded suction, water at ambient conditions. The use of other materials and varying hydraulic conditions may result in deviations in excess of 5%. BAR PSI 2 (3.5) I 4 (7) <u>6 (10) 8 (13.5</u> SCFM (M3/hr) 7 100 100 PSI (6.8 Bar 10 (1 6 ۱ 80 80 PSI (5.44 B 16 (27) NPSHR 5 3 (30) 60 HEAD 60 PSI (4.08 Bar) 1 20 (33.75) FEET 3 40 40 PSI (2.72 B 30 2 25 7.6 20 20 20 PS (1.36 15 4.5 10 5 ٥L 16 12 14 U.S. Gallons per minute 20 ò 10 30 40 50 60 Liters per minute CAPACITY

Exhaust Gas: The exhausted natural gas must be vented to a low pressure safe location in accordance with local fire safety and environmental codes, or in the absence of local codes, an industry or nationally recognized code having jurisdiction over the specific installations, and/or CAN/CGA B149, Installation Codes

#### **Materials** Material Profile: Operating Temperatures: CAUTION! Operating temperature limitations are as follows Max FKM: (Fluorocarbon) Shows good resistance to a wide range 350°F of oils and solvents; especially all aliphatic, aromatic and 177°C halogenated hydrocarbons, acids, animal and vegetable oils. Hot water or hot aqueous solutions (over 70°F(21°C)) will attack FKM Nitrile: General purpose, oil-resistant. Shows good solvent, oil, 190°F water and hydraulic fluid resistance. Should not be used with 88°C highly polar solvents like acetone and MEK, ozone, chlorinated hydrocarbons and nitro hydrocarbons Virgin PTFE: (PFA/TFE) Chemically inert, virtually impervious. 220°F Very few chemicals are known to chemically react with PTFE; 104°C molten alkali metals, turbulent liquid or gaseous fluorine and a few fluoro-chemicals such as chlorine trifluoride or oxygen difluoride which readily liberate free fluorine at elevated temperatures Maximum and Minimum Temperatures are the limits for which these materials can be operated. Temperatures coupled with pressure affect the longevity of diaphragm pump components. Maximum life should not be expected at the extreme limits of the temperature ranges. Metals:

Stainless Steel: Equal to or exceeding ASTM specification A743 CF-8M for corrosion resistant iron chromium, iron chromium nickel and nickel based alloy castings for general applications. Commonly referred to as 316 Stainless Steel in the pump industry.

For specific applications, always consult the Chemical Resistance Chart.

Ambient temperature range: -20°C to +40°C Process temperature range:

-20°C to +80°C for models rated as category 1 equipment

-20°C to +100°C for models rated as category 2 equipment

In addition, the ambient temperature range and the process temperature range do not exceed the operating temperature range of the applied non-metallic parts as listed in the manuals of the pumps.



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Min.

-40°F

-40°C

-10°F

-23°C

-35°F

-37°C

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METERS

9.1

6

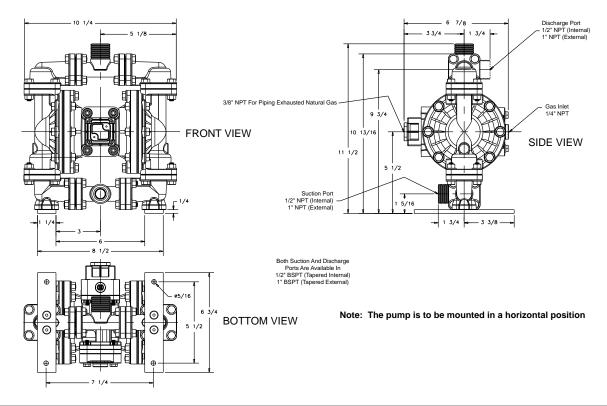
3

1.5

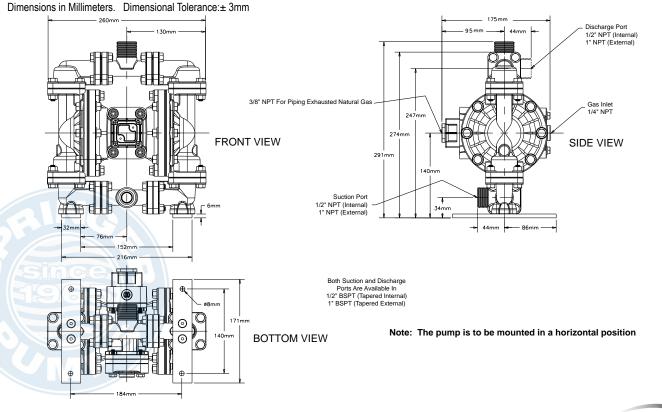
## **Dimensional Drawings**

## G05 Metallic - Aluminum

Dimensions in Inches. Dimensional Tolerance:±1/8"



## G05 Metallic - Aluminum



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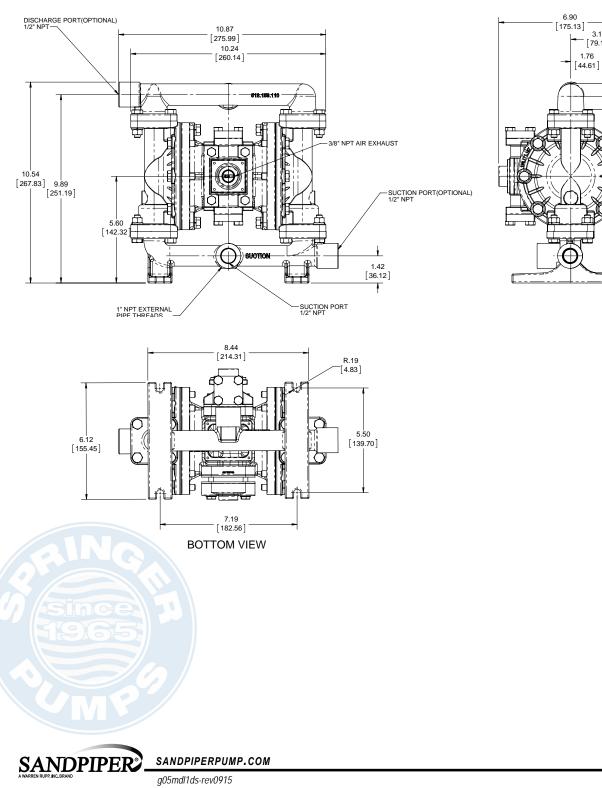


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# **Dimensional Drawings**

# **G05 Metallic - Stainless Steel NPT** Dimensions in inches (mm dimensions in brackets). Dimensional Tolerance:±1/8" (± 3mm)

The dimensions on this drawing are for reference only. A certified drawing can be requested if physical dimensions are needed.



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3] \_\_\_\_\_3.12 \_\_\_[79.12]

1.76

DISCHARGE PORT 1/2" NPT

10.48 [266.17]

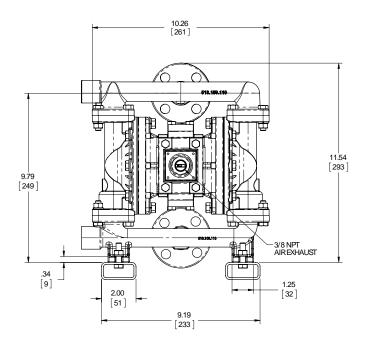
AIR INLET 1/4 NPT

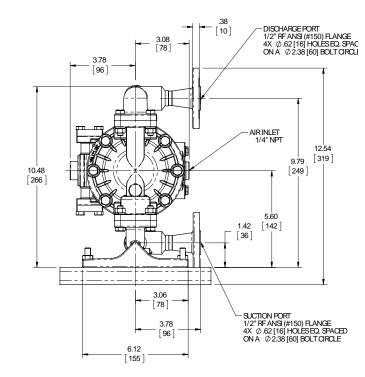
5.60 [142.32]

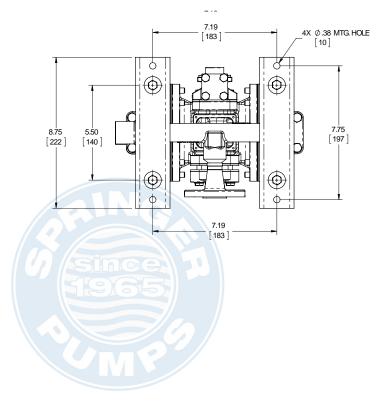
# **Dimensional Drawings**

### **G05 Metallic - Stainless Steel ANSI Flange** Dimensions in inches (mm dimensions in brackets). Dimensional Tolerance:±1/8" (± 3mm)

Dimensions in inches (mm dimensions in brackets). Dimensional Tolerance:±1/8" (± 3mm) The dimensions on this drawing are for reference only. A certified drawing can be requested if physical dimensions are needed.







### 5 · Model G05 Metallic

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# 5 - YEAR Limited Product Warranty

Warren Rupp, Inc. ("Warren Rupp") warrants to the original end-use purchaser that no product sold by Warren Rupp that bears a Warren Rupp brand shall fail under normal use and service due to a defect in material or workmanship within five years from the date of shipment from Warren Rupp's factory. Warren Rupp brands include Warren Rupp<sup>®</sup>, SANDPIPER<sup>®</sup>, MARATHON<sup>®</sup>, PortaPump<sup>®</sup>, SludgeMaster<sup>™</sup> and Tranguilizer<sup>®</sup>.

> ~ See sandpiperpump.com/content/warranty-certifications for complete warranty, including terms and conditions, limitations and exclusions. ~



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# **EC / EU Declaration of Conformity**

The objective of the declaration described is in conformity with the relevant Union harmonisation legislation: Directive 94/9/EC (until April 19, 2016) and Directive 2014/34/EU (from April 20, 2016).

## Manufacturer:

Warren Rupp, Inc. A Unit of IDEX Corportion 800 North Main Street P.O. Box 1568 Mansfield, OH 44902 USA Applicable Standard: EN13463-1: 2001 EN13463-5: 2003 EN60079-25: 2004 Harmonised Standard: EN13463-1: 2009 EN13463-5: 2011 EN60079-25:2010

The harmonised standards have been compared to the applicable standards used for certification purposes and no changes in the state of the art technical knowledge apply to the listed equipment.

## AODD Pumps and Surge Suppressors

Technical File No.: 203104000-1410/MER

## AODD (Air-Operated Double Diaphragm) Pumps

EC Type Examination Certificate No. Pumps: KEMA 09ATEX0071 X

DEKRA Certification B.V. (0344) Meander 1051 6825 MJ Arnhem The Netherlands

## Hazardous Locations Applied:

**Tranquilizer**<sup>®</sup>

I M1 c II 2 G Ex ia c IIC T5 II 2 D Ex c iaD 20 IP67 T100°C II 2 G Eex m c II T5 II 2 D c IP65 T100°C II 1 G c T5 II 1 D c T100℃ II 2 G c T5 II 2 D c T100℃



DATE/APPROVAL/TITLE: 18 March 2016

oseberr

David Roseberry, Director of Engineering



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